

Work Order ID 53136

October 23, 2009 8:09:12 AM



Page 1

Item ID: D3833-3
 Revision ID: A
 Item Name: Mesh (Lid End)
 Start Date: 23/10/2009 Start Qty: 6.00
 Required Date: 30/10/2009 Req'd Qty: 6.00
 Reference:

Accept



Setup Start



Stop



Cust Item ID:
 Customer:

Approvals: Process Plan: B Date: 09/10/22 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3833	Rev A								
100	FLOW WATER JET	0.00							
	Waterjet	0.00							
FLOW CNC Waterjet	Memo 1-Cut as per Dwg D3833 Deburr if necessary	<input type="checkbox"/> Dwg Rev: <u>A</u> <input type="checkbox"/> Prog Rev: <u>A</u> <input type="checkbox"/> 2-							
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC	0.00							
Quality Control	Memo								
120	QC8- Inspect parts - second check	0.00							
	QC	0.00							
Quality Control	Memo								

B9-10-26

(12)

B9-10-26

=> 802/10/26

(12)

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Item ID: D3833-3

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Lid End)

Start Date: 23/10/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Basket</u>	0.00							
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

PD 09.10.26 (17)

09.10.28

PL 09.10.24

Picklist Print

Page 1

October 23, 2009 8:09:17 AM

Work Order ID: 53136



Parent Item: D3833-3RevA



Parent Item Name: Mesh (Lid End)

Start Date: 23/10/2009

Required Date: 30/10/2009

Start Qty: 6.00

Required Qty: 6.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	483.1700	3.2773			
<div> </div>												
Expanded Metal Flat SS												

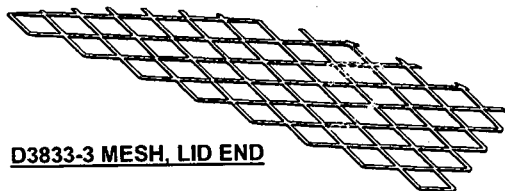


HB 9-10-26

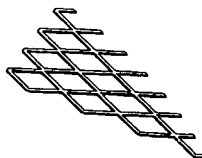
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	483.1700065	
110134	6.7	
111630	9.15	
111956	0.000017	
112147	8.29428947	
112311	28.9205	
112707	110.1052	
112949	320	

110134 x6
111630 x6

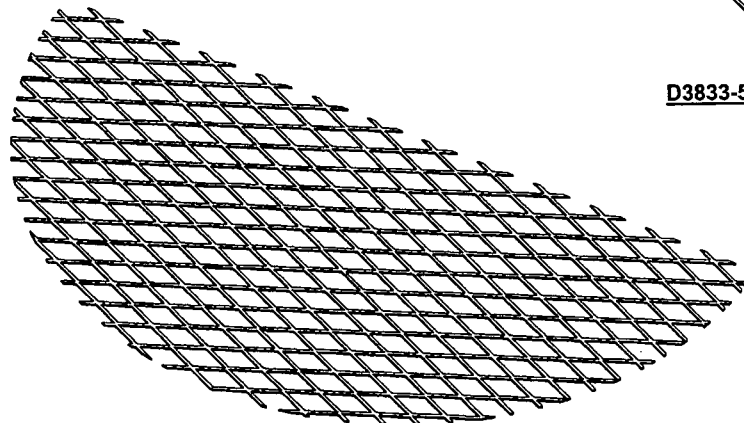
D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53139

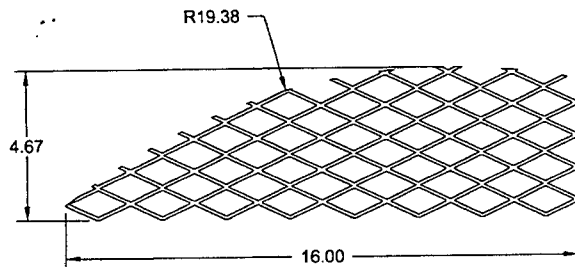
0910-23

RELEASED
08/11/18

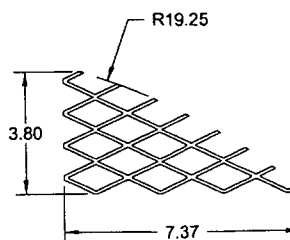
NOTES:

- MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- FINISH: NONE
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

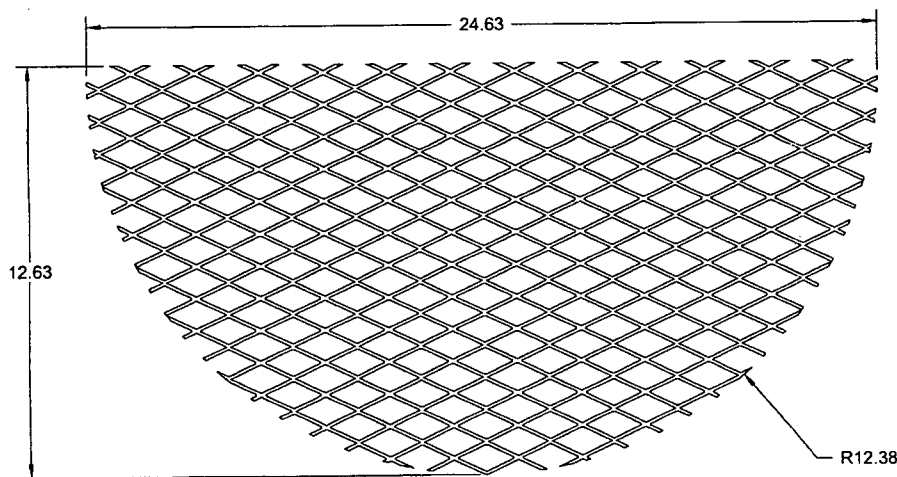
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REV.		DESCRIPTION		BY	DATE
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MFG. APPR.		D3833			SHEET 1 OF 2
APPROVED		TITLE		SCALE	
DE APPR.		MESH, BASKET END		NTS	
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D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

SHEET 2
 REVISIONS
 ENGINEERING
 UNCONTINUED
 SUBJECT
 WITH
 WORK
 NO. 53/136

RELEASED
28/11/18

DESIGN		DART AEROSPACE LTD	
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CHECKED		DRAWING NO. D3833	REV. A
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